

HOLEX**Indexable insert for turning VBMT 110304, for finish machining, Grade: HBT020****Order data**

Order number	261186 HBT020
GTIN	4062406257576
Item class	22D

Technical description

Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Chip breaker	PF
Main application	P
Corner radius	0.4 mm
ISO code indexable insert	VBMT 110304
Cutting depth a_p	0.4 - 1.5 mm
Coating	TiCN
Cutting conditions	slightly interrupted
Cutting speed v_c main application	120 - 330 m/min

Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Grade	HBT020
Type of product	Indexable insert for turning